



## PPO™ Resin 640

### Americas: COMMERCIAL

PPO\* 640 resin is a medium-high molecular weight polymer based on Polyphenylene Ether (PPE). PPO\* is intended for use as an additive or a building block in a variety of thermoplastics and thermoplastic elastomers like Styrenic Block Copolymers. PPO\* resin can be used to improve properties like Heat Distortion and Creep Resistance. It is hydrolytically stable and non-hydrosopic (typically less than 0.2% water uptake). The polymer is soluble in common organic solvents like toluene, chloroform, and THF. Chemical name: Poly (2,6-dimethyl-, 1,4-phenylene ether) (PPE) Formula: (C<sub>8</sub>H<sub>8</sub>O)<sub>n</sub> Regulatory Status: Complies with the FDA regulation 21CFR 177.2460. Also complies with EU Directive 2002/72/EC.

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>THERMAL</b>			
Tg (half width)	216	°C	SABIC Method
<b>PHYSICAL</b>			
Mean Resin Particle Size	200	micrometer	SABIC Method
Physical Form	POWDER	-	SABIC Method
Bulk Density	476	kg/m <sup>3</sup>	ISO 1183
Intrinsic Viscosity	0.4	dl/g	SABIC Method
Phenolic End-group Content	890	ppm	SABIC Method
Mw	56200	-	SABIC Method
Mn	19900	-	SABIC Method
D	2.8	-	SABIC Method
Toluene Content	<1500	ppm	SABIC Method